

Flexco Roofcoat High Build Base

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A High Build Base Acrylic roof coating formulated to provide a flexible, durable coating to protect weathered concrete roof tiles, aggregate roofing profiles and concrete roofing tiles generally.

PRODUCT FEATURES

100% Acrylic Emulsion
Outstanding Adhesion
Flexible Membrane
Effective Waterproofer
Cost Effective

Colour	Clear. Can be tinted to most colours.
Appearance When Dry	5% gloss at 60° micro tri gloss meter
Storage Temperature	Minimum 10°C, Maximum 50°C
Shelf Life	18 months
Pack Size	20L

ESTIMATION

Solids Content	65 + 1
Dry film thickness	A minimum dry film build of 200 microns is required for effective waterproofing.
Wet film thickness per coat	250 microns wet film to achieve 200 dry film microns.
Theoretical Coverage	4 – 8 m ² /L per coat

APPLICATION

Concrete Roof Tiles The surface must be chemically treated with an appropriate moss and lichen solution. Care must be taken to treat all edges of tiles as well as ridging and mortar joints. Thoroughly water blast to remove all loose and flaky dirt, dust, lichen, mould etc back to a clean, sound substrate.

Pot life (@ 25 deg.C) – Single pack

Mixing – Stir thoroughly with a broad paddle to ensure product is fully incorporated.

APPLICATION DETAILS

Minimum Steel Temperature	N/A
Maximum Relative Humidity	75%
Application Temperature Range	10°C - 35°C
Methods	Brush, Roller, Spray
Thinners	Water
Cleaning Solvent	Water
Max. Volume Thinners	5%
Nozzle Orifice	Airless spray 15-25 Thou
Fan Angle	30° - 50°
Nozzle Pressure	2500 psi

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DRYING CHARACTERISTICS

Temperature (deg.C)	10°c	20°c
Touch dry	2 hours	1 hour
Handle dry	4 hours	2 hours
Full cure	16 hours	2 hours

Overcoating – Overcoat with “Roofcoat” coloured topcoat in either gloss, semi gloss or matt finish.

SPECIAL PRECAUTIONS – HEALTH & SAFETY

Do not take internally. Avoid contact with eyes and prolonged contact with skin or breathing of spray mist. Use a dust/particulate respirator while spraying or sanding. Close containers after each use. USE COMPLETELY OR DISPOSE OF PROPERLY. Hold unused paint in sealed container for special waste disposal. Do not discard into sewers or waterways.

USE ONLY WITH ADEQUATE VENTILATION

KEEP OUT OF REACH OF CHILDREN

FIRST AID

Eye contact: Flush immediately with plenty of running water. Get medical attention if irritation persists.

Breathing Difficulty: Leave area immediately to obtain fresh air. Get medical assistance if problem persists.

If Swallowed: Give water to dilute and get medical advice.

This information is intended to give a fair description of the product and its capabilities under specific test conditions. It does not constitute an offer by the manufacturers nor do they warrant or guarantee its accuracy of completeness in describing the performance or suitability of the product.

For further technical information please phone Flexco (NZ) Ltd – (09) 2686970